

New Grip Face Replacement Instructions



Stop and Read This!

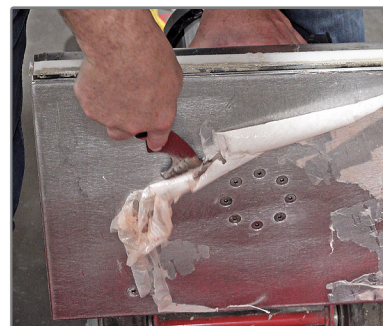
- The new gripface is extremely sticky!
- It cannot be removed once it makes contact with the plate
- Watch the video tutorial located at www.squarescrub.com before attempting gripface replacement.



1. Remove old grip face from the plate.



2. Place plate face down on a Xylene soaked towel for 30 min.



3. After soaking in Xylene, scrape any remaining glue from the plate.



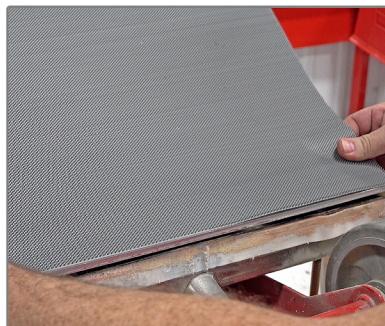
4. Abrade the plate using an orbital sander with 80 grit sandpaper to remove a very thin layer of aluminum evenly.



5. Clean the plate with 91% alcohol and a lint free cloth. Let plate dry for 5 min.
Remaining steps should be done within 15 minutes of completing step 4.*



6. Remove back liner of the new grip face 2" from the long edge.



7. Evenly, line up the exposed area against the long edge of the plate.



8. Smooth evenly, while slowly pulling the liner until completely removed and press firmly around all areas of the grip face.



9. Set machine upright on a driver pad for 24 hrs with machine weights before using.



* Oxidation can occur to bare aluminum, affecting the grip face's ability to properly adhere to the plate.

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