

## NEW WHITE GRIP FACE REPLACEMENT INSTRUCTIONS

### Stop and read this!



- The new white gripface is extremely sticky!
- It cannot be removed once it makes contact with the plate.
- Square Scrub suggest watching the video tutorial located at [www.squarescrub.com](http://www.squarescrub.com) before attempting gripface replacement.

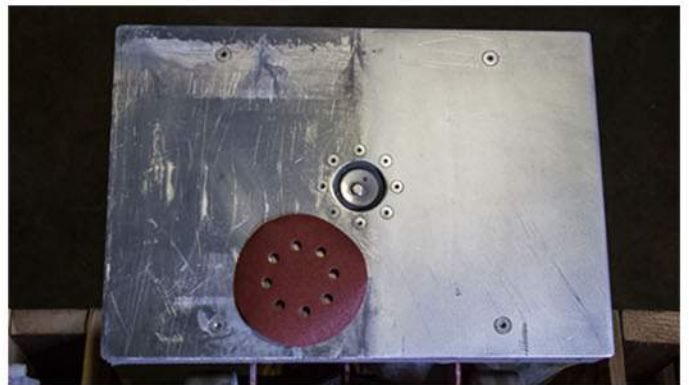
1. Remove old grip face from the plate. Place plate face down on a Xylene soaked towel for 30 min.



2. After soaking in Xylene, scrape any remaining glue from the plate.



3. Abrate the plate using an orbital sander with 80 grit sandpaper to remove a very thin layer of aluminum evenly. After carefully sanding the plate and edges, clean the aluminum with 91% alcohol, and a lint free cloth. Let the plate dry for at least 5 min.



4. Remove back liner of the new grip face 2" from the long edge.



5. Evenly, line up the exposed area against the long edge of the plate.



6. Smooth evenly, while slowly pulling the liner until completely removed.



7. Press firmly on all areas of the plate.



8. Set machine upright on a blue pad for 24 hrs. with machine weights before using.



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